

# Power Pacc™

Installation Instructions Power Pacc Air Cleaner Kit

Remove old air cleaner assembly  
(referring to appropriate shop manual)

Retain the stock air cleaner cover,  
button head bolt, and washer

*Part #'s 1260\*1261\**

*USES STOCK STYLE ROUND, OR OVAL TC88 COVER  
OUR 8 INCH ROUND COVER SOLD SEPARATELY  
SMOOTH COVER PART #1200  
GROOVED COVER PART #1201*

**Fitment- This kit is designed to fit stock Harley Davidson® measurements, some after market cylinder heads, carburetors, and throttle bodies, or intake manifold combinations may require additional spacing.**

**Part #'s 1260**

95 and Later Evolution Big Twin with EFI

**Part #1261**

99 and Later Twin Cam 88 with EFI

1. Place one 1/2 I.D. nylon washer (12) over each breather bolt (11) install breather bolt thru crossover tube (13) (or PowerVents if applicable) install the remaining two nylon washers on to the breather bolts.
2. Screw the breather bolts and crossover tube (or PowerVents) into the cylinder head breather outlets (**some breather holes are not threaded as deep as others if bolt bottoms out add one (1) additional nylon washer**) align and tighten to: 10-12 foot-pounds of torque (TC88) 14-16 foot pounds of torque (Evolution).
3. Remove gasket (10) from hardware package and install adhesive side to throttle body.
4. Using the four 1/4 20-3/4 allen head screws (8) install backing plate onto throttle body. Carefully align and tighten to 3-5 foot pounds of torque
5. Install the two 3/8 16 3/4 button head screws (6) and flat washers 3/8 I.D. (7) align and tighten to 10-12 foot pounds of torque.
6. Install velocity stack (4) into backing plate opening. Secure with the (2) two 3/8 x 10-24 flat head allen screws provided.

**\*\*\*IMPORTANT BLUE LOCTITE MUST BE USED ON THESE BOLTS SEE ILLASTRATION "A" ON REVERSE SIDE\*\*\***

7. Place air cleaner element (3) on the backing plate align holes and secure with three 1/4 20 2-1/4 button head screws (1) and three 1/4 I.D. flat washers (2). **BE SURE TO USE BLUE LOCTITE ON THESE BOLTS**
8. Install air cleaner cover.

## **Limited Warranty 1 Year**

The sole obligation of Doherty Machine shall limited to the products to be found defective in either workmanship or material after the inspection performed by Doherty Machine.

This limited warranty applies only to the original purchaser and only covers the repair or replacement of product at Doherty Machines discretion. Doherty Machine shall not be responsible for any damage caused by defects or failure of these products. Doherty Machine shall not be responsible for any consequential damage arising from any cause whatsoever, nor for labor, transportation or any related incurred costs due to the replacement or repair of defective products.

## **Important Notices**

The installation of these products may cause vehicles to be unable to be used on public highways, and the purchaser assumes all risk and liabilities thereof. The names Twin Cam88, Evolution, and Sportster are registered trademarks of Harley Davidson Inc. Milwaukee, Wisconsin U.S.A. and are used for reference purposes only.

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**Questions/Comments about our products! Call or visit us at [www.DohertyMachine.com](http://www.DohertyMachine.com)**

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